

# 4RM/6RM



## 4RM/6RM Case sealer for random cartons

### Productivity Focus

Performance operating speed of 20 meters per minute

### Easy Maintenance

Easy access to motors, electrical components and belts for maintenance

### Production Versatility

Wide range of supported case sizes to meet customer requirements

### Operator Friendly

Easy to operate with simple controls and intuitive tape roll replacement

# 4RM/6RM

## Case sealer for random cartons



### Features and Benefits

- Automatic sealing of random size cartons
- Machine automatically adjusts to varying size cartons
- Suited for random sealing of tall and heavy cartons
- Independently controlled top and bottom drives for smooth flow of heavy cartons
- Ideal for integrating with different production lines
- Auto On/Off enables power saving during idle time
- Twin mast column for greater stability during operation
- Uniform and controlled pressure during taping



### Utility Requirements

| Model       | 4RM                       | 6RM                       |
|-------------|---------------------------|---------------------------|
| Power       | 415 VAC, 3 Phase, 50 Hz   |                           |
| Consumption | 0.4 KW                    | 0.6 KW                    |
| Pneumatic   | 6 Bar<br>9.5 Liters/Cycle | 6 Bar<br>9.0 Liters/Cycle |

### Case Dimensions

| Model      | 4RM                | 6RM            |
|------------|--------------------|----------------|
| Length     | 150mm to Unlimited |                |
| Width      | 160mm to 450mm     | 225mm to 750mm |
| Height     | 100mm to 400mm     | 160mm to 750mm |
| Weight     | 2 to 15 Kg         | 5 to 70 Kg     |
| Carton Ply | Minimum 3 Ply      | Minimum 5 Ply  |

### Technical Specifications

| Model            | 4RM                     | 6RM            |
|------------------|-------------------------|----------------|
| Tape Head        | Standard (2", 2.5", 3") |                |
| Tape Roll Length | 65 M / 650 M / 1000 M   |                |
| Machine Length   | 1080mm                  | 1165mm         |
| Machine Width    | 570mm                   | 1100mm         |
| Machine Height   | 1385mm                  | 1585mm         |
| Weight           | 159 Kg                  | 255 Kg         |
| Drive Motor      | 0.25 HP, 2 No.          | 0.25 HP, 3 No. |
| Belt Speed       | 20 m / minute           | 18 m / minute  |

### Available Options

- No/Low tape indicator reduces changeover downtime
- Polycarbonate machine guards for operator protection